

**Overview**

- Extended functional reserve capacities for maximum reliability
- Object detection through smallest holes and gaps without blind area thanks to single-lens optics
- Parallel laser beam for uniform detection over the measuring range
- Manipulation-proof, simple teach-in via qTeach or line teach
- IO-Link for extended parameterization options and additional diagnostic data
- Quick mounting by means of M3 threaded bushes made of stainless steel



Picture similar



**Technical data**

General data		Electrical data	
Type	Retro-reflective sensor	Output current	50 mA
Version	Single lens optics	Short circuit protection	Yes
Light source	Pulsed red laser diode	Reverse polarity protection	Yes
Actual range Sb	0.8 m	<b>Communication interface</b>	
Nominal range Sn	1.2 m	Baud rate	230,4 kBaud (COM 3)
Smallest object recognizable typ.	3 mm at 500 mm	Adjustable parameters	Switching point Time filters LED status indicators Output logic Counter Operation mode Deactivate the sensor element Find Me function Teach-in mode
Polarization filter	Yes	IO-Link port type	Class A
Alignment / soiled lens indicator	Flashing output indicator	Process data length	32 Bit
Output indicator	LED yellow	Process data structure	Bit 0 = SSC1 (presence) Bit 2 = quality Bit 3 = alarm Bit 5 = SSC4 (counter) Bit 16-31 = 16 Bit measurement
Power on indication	LED green	Interface	IO-Link V1.1
Sensitivity adjustment	Teach-in and IO-Link	Additional data	Signal strength Excess gain Operating cycles Device temperature
Laser class	1	Cycle time	≥ 0.6 ms
Distance to focus	Parallel beam	<b>Mechanical data</b>	
Wave length	680 nm	Width / diameter	8 mm
Suppression of reciprocal influence	Yes	Height / length	25.1 mm
Alignment optical axis	< 1,5°	Depth	15.8 mm
<b>Electrical data</b>		Design	Rectangular
Response time / release time	< 0.05 ms (High Speed Mode)		
Jitter	< 0.02 ms (High Speed Mode)		
Voltage supply range +Vs	10 ... 30 VDC		
Current consumption max. (no load)	20 mA (@ 10 VDC)		
Current consumption typ.	10 mA (@ 24 VDC)		
Voltage drop Vd	<2 VDC		
Output function	Light / dark operate		
Output circuit	Push-pull		

2024-02-16 The product features and technical data specified do not express or imply any warranty. Technical modifications subject to change.

**Technical data**

**Mechanical data**

Mechanical mounting	Threaded sleeves M3 (stainless steel)
Housing material	Plastic (ASA, PMMA)
Front (optics)	PMMA
Connection types	Cable 4 pin, 2 m

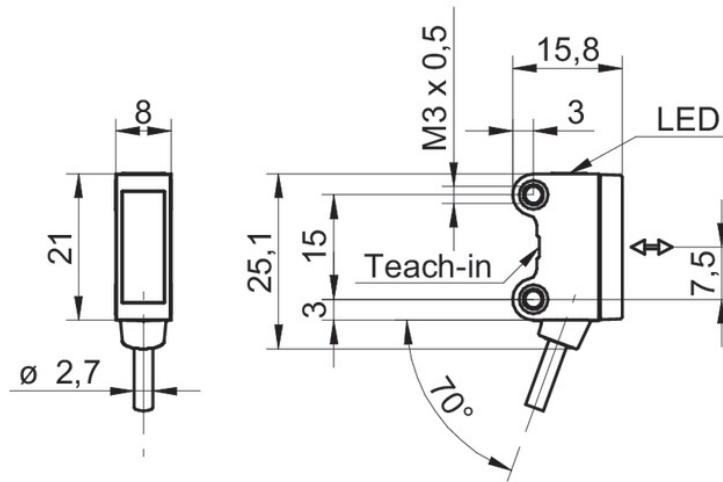
**Mechanical data**

Cable characteristics	PVC / PVC 4 x 0.08 mm <sup>2</sup>
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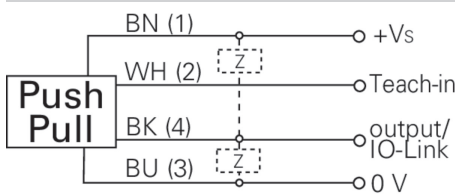
**Ambient conditions**

Operating temperature	-20 ... +50 °C
Protection class	IP 67

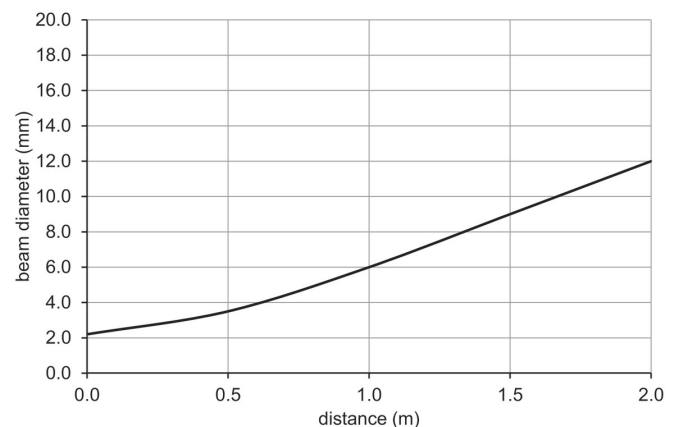
**Technical drawings**



**Connection diagram**



**Beam characteristic (typically)**



**Laser warning**

**CLASS 1 LASER  
PRODUCT**

IEC 60825-1/2014  
Complies with 21 CFR 1040.10 and 1040.11 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019

**Excess gain curve**

